



# CREEPFEED GRINDING

Specially formulated porous bond systems to rough and finish a variety of materials in a single pass.

Used to grind difficult to machine alloys requiring high stock removal rates.

## Sak Abrasives Ltd.



### User segments

- Aerospace
- Turbine manufacturing

### The TOPLINE advantage

- Specially formulated VSCP bond system for exceptional stock removal rates and burr-free surface finish
- Good repeatability
- Lower total grinding cost

### TOPLINE Recommendations

Material	TOPLINE recommendation
Nickel alloys	2A/4A
Tool steel/high chrome steel	2A
Titanium/ cast iron	6G

Abrasive	Grit	Hardness	Bond
4A,2A	60, 80	Hard, Harder, Extra Hard	VS10

  

Dia. (In.)	Thick. (In.)	Bore (In.)	Dia. (mm)	Thick. (mm)	Bore (mm)
16	1	5	400	25	127
16	2 1/2	5	400	63	127
16	4	5	400	100	127
20	2 1/2	8	500	63	203.2
20	4	8	500	100	203.2
24	4	8	600	100	203.2