



SAW GUMMING WHEELS

As sharp as new – in a matter of seconds

Used to shape and re-sharpen various types of saws primarily in the timber and woodworking industries.

Sak Abrasives Ltd.



User segments

- Timber and woodworking
- Construction
- Saw manufacturing

The TOPLINE advantage

- Twin advantages of fast cutting and long life
- Designed for safe grinding while avoiding damage to the saw blade
- Speeds of up to 45 m/s

TOPLINE Recommendations

Material	TOPLINE recommendation
Band saw	2A 100 VS8
Band saw for logs	1A 60 PVS30
Mill saws/circular saws	2A 60 M VS8
Circular saws for metal	4A 100 N VS10
Circular saws (high speed steel)	2A 46 N VS8

Abrasive	Grit	Hardness	Type	Bond
1A	46, 54, 60, 100	M, N, P	1	VT2

Dia. (In.)	Thick. (In.)	Bore (In.)	Dia. (mm)	Thick. (mm)	Bore (mm)
4	1/8	1 1/4	100	3	31.75
4	1/5	1 1/4	100	5	31.75
4	1/3	1 1/4	100	8	31.75
5	5/32	1 1/4	125	4	31.75
5	1/4	1 1/4	125	6	31.75
8	1/4	1 1/4	200	6	31.75
8	1/3	1 1/4	200	8	31.75
8	2/5	1 1/4	200	10	31.75
10	2/5	1 1/4	250	10	31.75
10	1/2	1 1/4	250	13	31.75