



SNAGGING WHEELS

A delicate balance of wheel life and stock removal to eliminate that excess metal.

Commonly used in the smoothing of weld seams, cleaning of castings, surface preparation for painting or plating and billet conditioning.

Sak Abrasives Ltd.



User segments

- Foundry & Metal fabrication
- Welding & Construction
- Steel mills
- Shipyards & Railways
- Earth moving equipment

The TOPLINE advantage

- Heavy duty versatility: Wheels for a wide range of materials
- Performance: Perfect balance of stock removal and wheel life

TOPLINE Recommendations

| Material | TOPLINE specification |
|--|----------------------------|
| Low alloy steel, manganese | 1A 46 P5 BT 1A 16 S3 BT |
| Non ferrous metals, cast iron & chilled iron | 5C 16/20 |
| Steel, cast steel | 1A 16/20 |

| Abrasive | Grit | Type | Bond | | |
|------------|-----------------|--------------|-----------|-------------|--------------|
| 1A | 16, 20, 60, 143 | 1 | BT | | |
| Dia. (In.) | Thick. (In.) | Bore (In.) | Dia. (mm) | Thick. (mm) | Bore (mm) |
| 4 | 3/4 | 1/2 | 100 | 20 | 12.7 |
| 6 | 3/4, 1 | 5/8 | 150 | 20, 25 | 15.88 |
| 8 | 2/5 | 1 1/4 | 200 | 10 | 31.75 |
| 12 | 1 5/8 | 1 1/4, 1 1/2 | 300 | 40 | 31.75, 38.1 |
| 14 | 1 5/8 | 1 1/2 | 350 | 40 | 38.1 |
| 14 | 2 | 2 | 350 | 50 | 50.8 |
| 16 | 2 | 1 1/2 | 400 | 50 | 38.1 |
| 16 | 2 | 2 - 6 | 400 | 50 | 50.8 - 152.4 |
| 16 | 2 5/8 | 6 | 400 | 65 | 152.4 |
| 18 | 2 | 2 | 450 | 50 | 50.8 |
| 20 | 3 | 8 | 500 | 75 | 203.2 |

| Abrasive | Grit | Type | Bond | | |
|------------|--------------|------------|-----------|-------------|-------------|
| 5C | 16, 20 | 1 | B | | |
| Dia. (In.) | Thick. (In.) | Bore (In.) | Dia. (mm) | Thick. (mm) | Bore (mm) |
| 6 | 3/4, 1 | 5/8 | 150 | 20, 25 | 15.88 |
| 8 | 1 | 5/8 | 200 | 25 | 15.88 |
| 14 | 2 | 2 | 350 | 50 | 50.8 |
| 16 | 2 | 1 1/2 | 400 | 50 | 38.1 |
| 16 | 2 | 2, 6 | 400 | 50 | 50.8, 152.4 |
| 16 | 2 5/8 | 6 | 400 | 65 | 152.4 |
| 18 | 2 | 2 | 450 | 50 | 50.8 |
| 20 | 3 | 8 | 500 | 75 | 203.2 |

