



# SURFACE GRINDING SEGMENTS

A shape and size for every surface grinding application.

Used in rotary table surface grinding applications on differently shaped components

## Sak Abrasives Ltd.

**TOPLINE**  
*Let the sparks fly*

### User segments

- Automotive
- Cutting tools and dies

### The TOPLINE advantage

- Customizable shapes and sizes to suit your grinding requirement
- Advanced VS2 bond provides excellent cutting action and life
- Open structured VSPS bond gives performance in cool cutting applications
- Moderate price, high performance

### TOPLINE Recommendations

Component	TOPLINE specification
Steel (hard)	2A 36 I5 VSP
High speed steel	2A 46 H5 VSP



Abrasive		Grit		Hardness		Bond	
2A, 6CG, 6G, 5C		36, 241		H, I, J		VS2 / VS8	
Dia. (In.)	Thick. (In.)	Bore (In.)		Dia. (mm)	Thick. (mm)	Bore (mm)	
6	4 5/7	4 1/7		150	120	105	
6	6	4		150	150	100	
6	11 1/4	3		150	286	76	
6	3 1/8	1		150	80	25	
8	4	1 1/2		200	103	38	
8	4 3/4	4		200	120	105	
10	6	3		250	150	80	